



## FEEDEX NF1 - HIGH PERFORMANCE LEADS TO SIGNIFICANT ENERGY AND CO<sub>2</sub> SAVINGS

**PARAMETER:**

Alloy:	AlZn10Si8Mg
Casting Weight:	72 kg
Casting Temp.:	750 °C
Poured Weight:	82 kg
Pour Time:	35 seconds
Moulding Process:	Sand casting

### MACHINE SLIDER

**FOUNDRY:**

Marsberger Metallguss oHG (MMG)

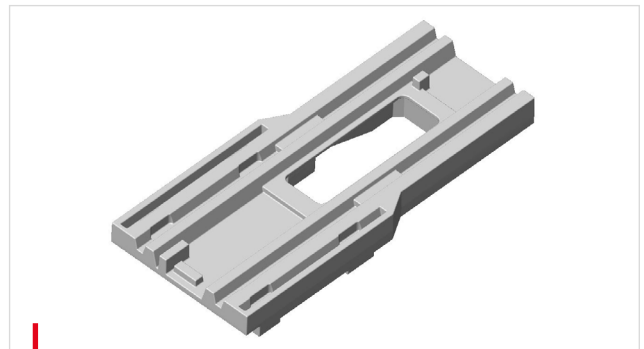
Founded in 1996, MMG is a medium sized foundry with highest technology standard, producing sophisticated products both in sand and die casting process.

**FOSECO PRODUCTS**

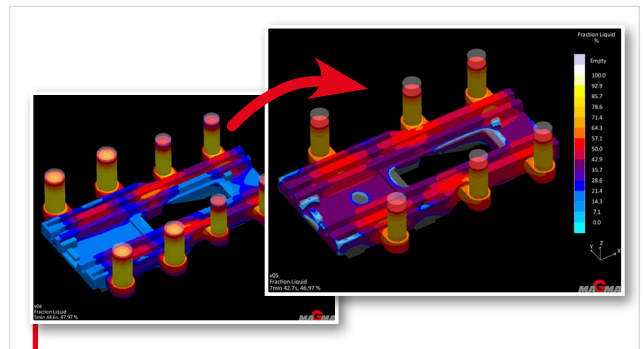
- (originally) KALMIN 50 A4 (4x) and A3 (4x)
- (originally) FEEDOL 20
- SIVEX FC 100x100 22/10
- FEEDEX NF1 N3 (6x)

**KEY BENEFITS**

- Improved yield
- Reduced fettling costs
- Reduced re-melting costs



3D view of the finished casting



Optimised Process: 8 insulating sleeves -> 6 exothermic sleeves



### THE CHALLENGE

The defect-free casting of the machine slide requires a great deal of effort in the feeding area. 8 insulating feeders and the additional use of exothermic powder are necessary in order to avoid shrinkage.



### OUR SOLUTION

The use of FEEDEX NF1 sleeves with increased feeding performance makes the use of exothermic powder obsolete. In addition, also the number of sleeves and their volume was reduced.



### THE OUTCOME

Due to the use of FEEDEX NF1 sleeves, the number of sleeves and their volume was significantly reduced. A saving of 9 kg of Aluminium was achieved. This leads to lower fettling effort and less recycling material. The energy- and therefore CO<sub>2</sub> savings due to less remelting material is remarkable.

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