



# Compact gate - Large refractory products

For big size ladles and high casting rate



Base plate compatible with Flocon and Flogates gates

*Cross head for bell crank force alignment* 



*Elastic plate clamp to provide space for thermal plate expansion* 

### LT80 features

- Productivity
  - > Faster ladle turnaround due to multiple heat practice
  - > Longer service intervals for spring checking
- Flexibility
  - > Available with separate lower plate and collector nozzle or with one piece lower plate-collector nozzle assembly
  - Flocon fixation pattern or fixation by bolts on external mounting blocks
  - > Rear drive for operation in make-up area (optional)
- Reliability
  - > Cantilever springs provide compensation for thermal plate expansion
  - > Outboard heat resistant springs with extended check period
  - > Rigid cross head to absorb vertical force component of bell crank drive
  - > Air cooling capability
- Feasibility
  - > Easy and fast replacement for existing Flocon / Flogates Installations
  - > Reuse of existing ladle bottom and drive assembly
  - > Stroke of 155-180mm (depending on application)
- Refractory feature
  - > Type 5 refractory plate shape for optimized plate crack pattern
  - > Reliable inner nozzle setting through positive stop ring
  - $\,>\,$  Removable positive stop ring for precise inner nozzle setting
- Operation
  - > Easy plate clamping by eccentric cams
  - > Simple and user friendly design
  - > Hydraulic device for door opening and closing operation

## VESUVIUS LT80 Ladle Slide Gate

Model	71	Stroke (mm)	Dimensions (mm)	Weight (kg)
LT80	up to 80	180	879 x 610 x 324	620





Existing customer ladle





FC6300 LT80 Easy replacement of Flocon and Flogates installations



### **Refractory characteristics**

- Inner nozzle positive stop shoulder design (15 kg)
- Type 5 plates: 441 x 230 x 45 mm (10 kg)
  - > Banded (plate flip) or canned plates
- Collector nozzle: detachable or integrated with lower plate (8-12 kg)

# Plate crack control

Shape and clamping features of refractory plates ensure that any cracks remain closed and kept outside the throttling path.







Slide gate preparation



For more information on this product and on our complete package of solutions please contact our local service center :

#### VESUVIUS GROUP, S.A.

Rue de Douvrain,17 7011 Ghlin, Belgium Tel: +32 65 400 810 Fax +32 65 311 474 gh@vesuvius.com

VESUVIUS USA CORP.

#### VESUVIUS ADVANCED CERAMICS (CHINA) CO., LTD

VESUVIUS reserves the right to modify and/or improve the equipment as described and specified in this leaflet, at any time according to the state-of-art. LT80 - patent applied for in various countries.

221 Xing Ming Street China-Singapore Suzhou Industrial Park Suzhou 215021, JiangSu Province P.R. of China Tel.: +86 512 6741 2088 Fax: +86 512 6741 1700

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P.O. Box 4014 1404 Newton Drive Champaign, IL 61822 USA Tel: +1 217 351 5000 Fax: +1 217 351 5031

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Av. Brazil 49.550 Distrito Industrial de Palmares CEP '23065-480-Campo Grande Rio de Janeiro , Brazil Tel: +55 21 2414 0606 Fax: +55 21 2414 0648 VESUVIUS INDIA LTD

P 104, Taratolla Road 700088 Calcutta, India Tel: +91 33 240 10 234 Fax: +91 33 240 11 235