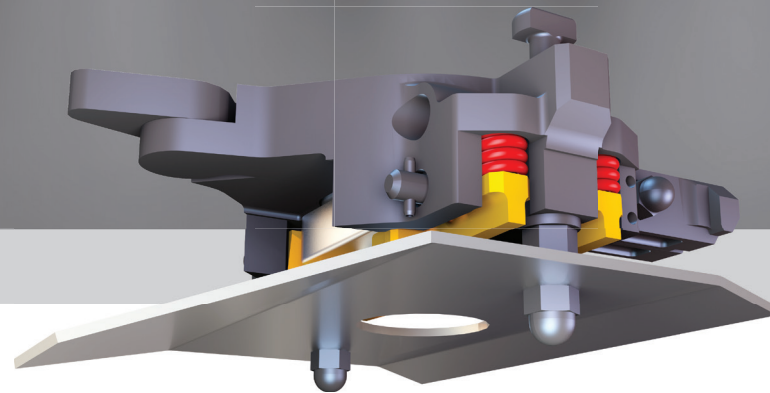


CNC

Calibrated Nozzle Changer



Smart Calibrated Nozzle Changer

The CNC is the most user friendly and safe nozzle change device currently available for billet, bloom and beam casters.



CNC Features

- Reduced tundish costs (refractory, manpower, energy)
- Increased casting yield
- Increased caster utilization
- Improved operational safety

Productivity

- Extends sequence length per tundish
- Less tundish changes
- Higher average casting speed

Flexibility

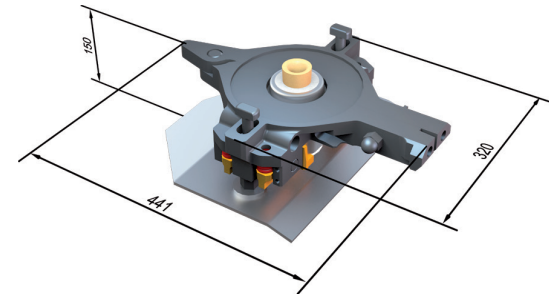
- Change of nozzle diameter and/or casting speed whenever requested
- Cast interruption/restart of individual strands on demand
- Possibility of casting tube attachment for stream protection

Reliability

- Easy and error safe operation
- Safe nozzle exchange in < 0.2 sec
- Safe emergency shut off by stand-by blank plate or double stroke

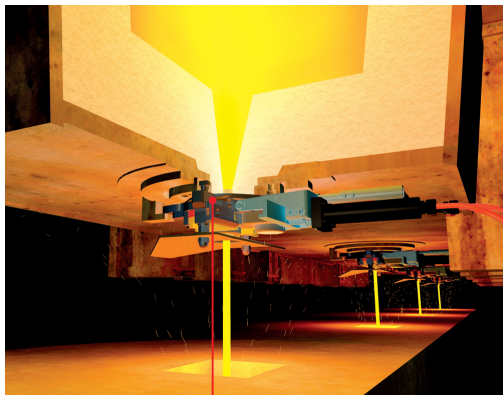
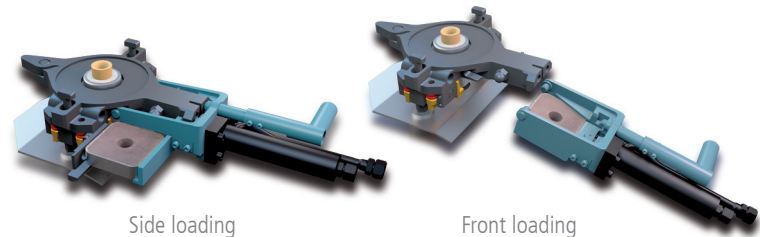
VESUVIUS CNC Calibrated Nozzle Changer

Model	Typical bore (mm)	Stroke (mm)	Dimensions (mm)	Weight (kg)
CNC	12 to 20	120	441 x 320 x 150	17



The CNC provides two nozzle plate loading alternatives:

- Front loading by detachable hydraulic plate loader
- Side loading from left or right side



- 2x2 individually spring loaded rockers provide constant clamping force between the plates.
- High temperature resistant springs

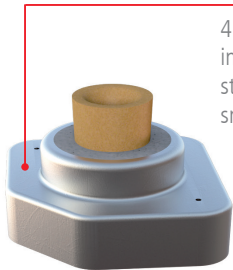
User friendly tundish preparation

Fast refractory setup, easy mounting and removal from the tundish accelerate the turn around and availability of CNC mechanisms in the plant

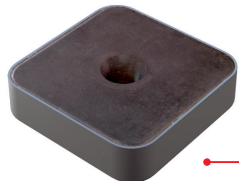
Refractory components

- Upper nozzle plate designed to avoid exposure to steel splashes
- Refractory components available for open stream casting and alternative blank plate or double stroke

Truncated upper plate

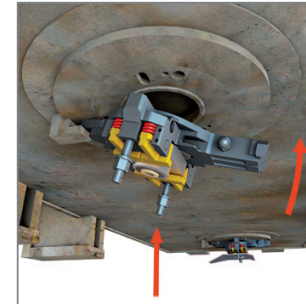
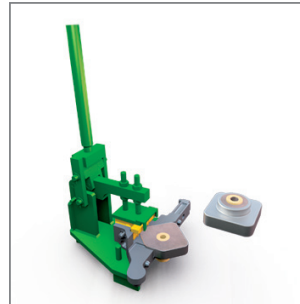


45° rotated upper plate provides instant surface contact with the stand-by exchangeable plate for smooth loading



Nozzle plate

- Off-line cassette preparation does not require tundish tilting
- Low weight cassette does not require additional handling means
- Gate fixed to the tundish by T-bolts
- Gate removed by opening into 2 parts
- Nozzle plate removal
- Upper nozzle removed with steel skull





For more information on this product and on our complete package of solutions please contact our local service center :

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VESUVIUS reserves the right to modify and/or improve the equipment as described and specified in this leaflet, at any time according to the state-of-art. CNC – patent applied for in various countries.
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