

OHS Manual for Contractors

Working Principles and OHS Requirements Applicable to Contractors Performing Works at Vesuvius Poland Sp. z o.o. in Skawina.

These principles shall apply to all contractors, service providers, business partners and employees of transport companies present in the premises of Vesuvius Poland Sp. z o.o..

Version 1

Skawina, 2020

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1. OHS Policy of Vesuvius Poland Sp. z o.o.

VESUVIUS

Health and Safety Policy

Health & Safety Policy

We will operate all work and business activities in a manner which ensures the health and safety of employees, contractors, visitors, customers and any other persons affected by these activities.

We will comply with the legal health and safety obligations.

We will be pro-active in preventing injuries and ill-health, and continuously improve our H&S systems and performance.

Organisation and Responsibilities

We regard health and safety matters as a mainstream management responsibility. Executives and line managers are directly responsible for health and safety matters in operations under their control. Management is accountable for H&S performance against objectives.

All employees have a responsibility to take care of themselves and others whilst at work. We expect everyone to participate positively in the task of preserving workplace health and safety.

We will encourage our Suppliers to adhere to the same Health & Safety standards as we do.

Our Beliefs

- Good Health and Safety is Good Business.
- Safety is everybody's responsibility.
- Working safely is a condition of employment.
- All work-related injuries and work-related ill-health are preventable.

Our Aims

- · No Accidents.
- No Repeat Injuries.
- · No Harm to People.

Our Commitments

- · Every business facility will follow the agreed H&S plans.
- We will thoroughly investigate any incident to learn, share and avoid repeats.
- Risk assessments will be undertaken to identify hazards, prioritise any deficiencies and correct them in an appropriate way as well as to develop appropriate safe work procedures.
- We will abide with simple and non-negotiable standards.
- We will provide Training for all employees and contractors to ensure that they understand their responsibilities and are able to act accordingly.
- · Every business facility will have an appointed H&S Manager.

This policy has been approved by the Group Executive Committee and will be displayed and implemented at all facilities.

The Group Executive Committee Version 2.0.7, 10/2019



2. Definitions

Contractor (incl. subcontractors and service providers) - an external entity whose employees perform construction, assembly, repair, maintenance, housekeeping and other works concerning installations, equipment and/or facilities/buildings in the premises of Vesuvius Poland Sp. z o.o..

Guide - an employee of Vesuvius Poland Sp. z o.o. designated by the head of the relevant organisational unit to take care of the visitors during their stay in the company's premises.

Employer - the head of the relevant organisational unit in charge of executing a contract or ordering a service/task.

HSE Coordinator - a person or persons designated by Vesuvius Poland Sp. z o.o. in the relevant contract/order, having adequate skills and knowledge to perform their duties.

OHS Plan (Appendix 14.1) – a detailed list of precautions to be taken in the course of project implementation with a view to ensuring safety of employees of contractor and Vesuvius Poland Sp. z o.o. involved in the project and exposed to hazards, and of the environment. An OHS Plan is obligatory for a project involving any high risk activities. An OHS Plan is subject to official review and approval by the company's OHS Department prior to commencement of the relevant project.

Work Permit - a review of risks involved and precautions required to ensure safe work issued for any non-standard work. A work permit must be given by competent staff of Vesuvius Poland Sp. z o.o. and of the contractor's team every day, prior to commencement of the work in the premises. A work permit shall cover all tasks planned for a given day. A work permit shall be valid for 16 hours; thereafter, a new work permit must be issued (Appendix 14.5), unless the tasks concerned remain unchanged, in which case the working conditions must be officially reviewed and re-approved. Some activities require special work permits (particularly works on electrical systems, in confined spaces, work at heights, hot works - see appendix 14.3).

3. General Requirements of Vesuvius Poland Sp. z o.o.

3.1 Admission to perform work

Prior to commencing any work in the premises of Vesuvius Poland Sp. z o.o., Contractor's employees must be familiarised with HSE and fire protection rules and requirements in force in Vesuvius Poland Sp. z o.o..

During the training provided by the Employer on OHS general requirements in force in Vesuvius Poland Sp. z o.o. and on specific requirements applicable in the case of the works concerned, Contractor's employees shall acknowledge, with their own signatures, that they have become acquainted with the requirements in force in the premises of Vesuvius Poland Sp. z o.o. For regular Contractors, the OHS training may be provided once a year.

Contractor and the HSE Coordinator shall assess the risks involved in the works to be performed and obtain all necessary internal permits required in the course of the works (general work permit, work at heights permit, hot works permit, hazardous work permit).

3.2 Business secret.

Every Contractor shall execute a confidentiality agreement.

3.3 Further subcontracting by Contractors

Further subcontracting by a Contractor of the works to be performed in the premises of Vesuvius Poland Sp. z o.o. shall require prior consent of the Employer.

Contractor shall be liable for any damage caused by its subcontractors.

3.4 Performing works in the premises of Vesuvius Poland Sp. z o.o.

Contractor shall ensure safety in the areas where they perform the work and shall account for the presence of Vesuvius Poland Sp. z o.o.'s employees and other (sub)contractors.

3.5 Housekeeping requirements

Contractors shall keep the working area clean and tidy. Materials shall be orderly stored and the working area shall be regularly cleaned and cleared as the work progresses.

Contractors shall store the materials and supplies necessary to perform the work/service in the places designated by the HSE Coordinator.

Note that doors, emergency exits/routes and access to switchgear cabinets, fire safety equipment and emergency safety showers must not be obstructed.

In the event of any spillage or leakage of chemicals, including oils and fuels, the Contractor shall apply measures specified in the relevant hazardous material safety data sheet.

4. Contractor's employees.

4.1 Reporting procedure.

Prior to commencement of the works, the Contractor shall draw up a list of persons involved in the works to be performed, including the following details:

- full name
- address:
- ID card number

When any vehicle needs to be used, the list shall also specify the types of vehicles and their plate numbers.

The list shall be submitted to the Employer and subsequently forwarded to the HR Department where ID badges/passes shall be issued.

Contractor's employees must each time report upon their arrival at the premises' entrance gate.

The Employer and HSE Coordinator shall be each time notified of the Contractor's arrival.

4.2 Verification of employee's professional licences/qualifications, attended trainings, and medical certificates

All Contractor's employees must document the required additional professional qualifications necessary to perform the tasks entrusted by Vesuvius Poland Sp. z o.o. and the receipt of OHS training, and provide medical certificate confirming fitness for work in a particular position.

Contractor may be required to present any permits, licenses and/or authorisations necessary for the purpose of the services/works performed.

4.3 ID badges / passes

When issued by Vesuvius Poland Sp. z o.o., an ID badge must be worn in a prominent place during the person's stay in the Vesuvius premises and returned to the gate keeper upon leaving the premises. An ID badge is the property of Vesuvius Poland Sp. z o.o..

4.4 Contractor's work clothes and footwear, and personal protection equipment (PPE).

Contractors shall provide their employees with orange high visibility vests, with the Contractor's company name printed on it.

Basic personal protection equipment, such as protective glasses, shoes, gloves, helmets, etc. shall be each time provided by the Contractor.

Contractors shall be in charge of providing PPE training and for checking whether their employees have adequate work clothes and footwear, and the PPE.

Basic PPE used in Vesuvius Poland Sp. z o.o.:



When a Contractor fails to comply with the above-mentioned guidelines, Vesuvius Poland Sp. z o.o. shall have the right to immediately remove such Contractor's employees from its premises.

4.5 Work completion.

Work completion shall be reported to the Employer and HSE Coordinator, who are in charge of performing work acceptance procedure.

5. Contractor's equipment and vehicles

5.1 Tools and equipment.

Subcontractors shall use equipment adequate for the works performed, having adequate certificates concerning safety mark, routine (periodical) inspections, check-ups and measurements.

Equipment and additional machinery/equipment (excavators, lifts) may enter the premises of Vesuvius Poland Sp. z o.o. only upon consent of the HSE Coordinator.

5.2 Vehicles.

Vehicles necessary to perform the works/service must report at the entrance gate to obtain an entry permit. No internal combustion engines may not be left running idle.

The user shall ensure adequate technical condition and cleanliness of vehicles entering the premises of Vesuvius Poland Sp. z o.o..

In the event of a breakdown, the user shall take necessary precautions against ground and water pollution.

Vehicles must not be washed in the premises of Vesuvius Poland Sp. z o.o.

5.3 Chemical substances.

Contractors shall provide a list specifying the names and quantities of hazardous substances used and relevant safety data sheets.

If a substance capable of causing ground, water or air pollution is used in the course of work/service performance, the details concerning the storage and use shall be agreed upon with the HSE Coordinator.

6. Moving in the premises of Vesuvius Poland Sp. z o.o.

6.1 How to move within the premises of Vesuvius Poland Sp. z o.o. (Appendix 14.4).

Contractor's employees moving around working areas and staff welfare areas (canteen, toilets) must use circulation routes designated for pedestrians, marked with white lines.

Vehicles shall have right of way over pedestrians.

6.2 Vehicle traffic rules.

The speed limit within the premises of Vesuvius Poland Sp. z o.o. is 20 km/h for passenger cars and heavy commercial vehicles and 7 km/h for fork-lift trucks.

General traffic rules shall apply.

The speed is monitored by means of speed cameras installed between Division W2 and W3 and near Viso/Vapex.

Contractor's vehicles are allowed to park only in designated areas (or as instructed by the HSE Coordinator), in compliance with the rules provided on parking area information boards.

7. Detailed requirements.

7.1 Policy concerning Alcohol and drugs.

It is strictly forbidden to stay in the premises when under the influence of any intoxicating substances, to sell and to store the same. Any person under the influence of such substances shall be immediately removed from the premises of Vesuvius Poland Sp. z o.o. and shall not be allowed to re-enter the premises.

VESUVIUS

Polityka dotycząca alkoholu i środków odurzających

Polityka dotycząca alkoholu i środków odurzających

Praca pod wpływem środków odurzających lub alkoholu zagraża bezpieczeństwu odurzonych osób oraz ich współpracowników i może powodować poważne wypadki.

Celem niniejszej polityki jest wyeliminowanie zagrożeń związanych z używaniem środków odurzających lub konsumpcją alkoholu

Obowiązki organizacyjne

Zapewnienie bezpieczeństwa i higieny pracy to podstawowy obowiązek kierownictwa. Kierownictwo i liderzy zespołów ponoszą bezpośrednią odpowiedzialność za bezpieczeństwo i higienę pracy w nadzorowanej przez nich działalności. Dotyczy to także używania środków odurzających i alkoholu.

Nasza spółka wymaga przestrzegania tej polityki od wykonawców, przewoźników i pracowników dostawców zatrudnionych na jej terenie. Brak współpracy z nami w tym zakresie może spowodować ich usunięcie z naszego zakładu i zakaz wstępu na przyszłość.

Obowiązki indywidualne

Osoby wykonujące pracę muszą być w pełni sprawne i wolne od szkodliwego wpływu środków odurzających bądź alkoholu. Spożywanie alkoholu lub środków odurzających jest zabronione w zakładach Vesuvius, w tym na naszych stoiskach wystawowych.

Jeżeli pracownik lub wykonawca zasadnie przypuszcza, że współpracownik znajduje się pod wpływem środków odurzających bądź alkoholu, bezzwłocznie zgłasza takie obawy bezpośrednim przełożonym.

Wszyscy pracownicy i wykonawcy są zobowiązani do przestrzegania niniejszej polityki.

Każdy wykryty przypadek odurzenia podlega zgłoszeniu jako niebezpieczne zdarzenie.

Komitet Wykonawczy Grupy

Wersja 3.0.1, 6/2019

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Obowiązki kierownictwa

Jeżeli przełożony zespołu zasadnie przypuszcza, że pracownik w zakładzie jest pod wpływem środków odurzających lub alkoholu, ma obowiązek nie dopuścić tego pracownika do podjęcia pracy, prowadzenia dowolnego typu pojazdu czy jazdy na rowerze.

Jeżeli pozwalają na to przepisy prawa, pracodawca może badać zawartość środków odurzających i alkoholu w organizmie pracownika, gdy wystąpi zarzut lub podejrzenie odurzenia, a także wyrywkowo lub przed przyjęciem do pracy. Jeżeli występują uzasadnione obawy, pracodawca ma także prawo przeprowadzić w zakładzie pracy przeszukanie w celu wykrycia alkoholu lub środków odurzających.

Kierownictwo zakładu ponosi odpowiedzialność za przestrzeganie tej polityki oraz wdrożenie odpowiednich procedur zakładowych. Jeżeli obejmują one prawo do badania, muszą zawierać wymagania i metodykę badań, a także ewentualne sankcje dyscyplinarne stosowane przez dział HR, które następnie będą konsekwentnie stosowane i dokumentowane.

Kierownictwo uważa uzależnienie od środków odurzających i alkoholu za chorobę uleczalną. Jeżeli stwierdzono, że pracownik zażywa środki odurzające lub cierpi na chorobę alkoholową i oczekuje wsparcia, może liczyć na odpowiednia pomoc socjalną i lekarską, która pozwoli mu odzyskać zdrowie i dobre samopoczucie.

Spotkania i imprezy firmowe

Osoby biorące udział w imprezach firmowych, a także reprezentujące Vesuviusa podczas wydarzeń poza naszym zakładem, ponoszą osobistą odpowiedzialność za przestrzeganie przepisów prawa dotyczących prowadzenia wszelkiego typu pojazdów.

Jeżeli podczas imprezy firmowej podawany jest alkohol, organizator jest zobowiązany zapewnić uczestnikom odpowiednie przewozy i w razie potrzeby zakwaterowanie, aby zapewnić spełnienie powyższego wymagania.

7.2 Smoking policy.

Smoking and use of open flame is strictly prohibited in the premises of Vesuvius Poland Sp. z o.o., except for specifically designated smoking areas.

7.3 Taking photographs and recording.

Taking photographs, recording, or reproducing documents is only permitted upon written consent of the Management Board of Vesuvius Poland Sp. z o.o.

7.4 Damage caused by Contractors. Thefts.

Contractors shall be liable for any damage caused to Vesuvius Poland Sp. z o.o. or to employees of other (sub)contractors operating in the premises of Vesuvius Poland Sp. z o.o..

No object being the property of Vesuvius Poland Sp. z o.o. may be taken outside the premises of Vesuvius Poland Sp. z o.o..

8. Use of Vesuvius Poland Sp. z o.o.'s resources by Contractors

8.1 Staff welfare facilities.

Contractor's employees may eat their meals in the plant's canteen or any other place designated by the HSE Coordinator.

Contractor's employees, upon consultation with the HSE Coordinator, may be granted access to bottled water from automatic water dispensers and to common staff welfare areas.

Contractor's employees may use sanitary facilities, provided that they comply with sanitary and housekeeping principles.

8.2 Tools, machinery and equipment.

Generally, Vesuvius Poland Sp. z o.o. does not provide any tools or equipment necessary to perform the work. These should be provided by the Contractor concerned.

However, upon agreement with the Employer, Contractor may be allowed, on a one-off basis, to use the tools and equipment of Vesuvius Poland Sp. z o.o., and shall return the same in unimpaired condition.

Employer's consent is required in any such case.

9. Detailed requirements concerning work performance.

9.1 General

All works performed by Contractors require obtaining "Service Provider's Work Permit - General". Such permits are issued by the HSE Coordinator or a person designated by the same. Hazardous works (hot works, works in confined spaces) shall require a separate permit (see template in Appendix 14.3).

Work permit must be displayed in the work area.

Contractors must perform the contracted work in compliance with applicable rules and OHS regulations as well as additional guidelines provided by the HSE Coordinator. Before commencing the work, an OHS Plan must be draw up, and job risk assessment performed for the activities to be carried out and for the area where they will be carried out (see Appendix 14.1 and Appendix 14.2).

Contractor's employees must at all times take all necessary precautions against any harm or damage to themselves and third parties, against damage to any property and to the environment. The precautions must be specified in the relevant OHS Plan.

Every hazard and corrective measure applied must be reported by the relevant Contractor to the HSE Coordinator.

9.2 Works on systems and installations.

Works on electric circuits and on water supply, air-conditioning and other systems may be commenced only when the relevant system/installation/piece of equipment is:

- safe to work on (e.g. it is disconnected),
- closed or properly tagged as hazardous,
- emptied, decompressed/depressurized, destaticized and cleaned, as applicable;
- protected against unauthorised initiation in line with the Lock-Tag-Try (LTT) procedure of Vesuvius Poland Sp. z o.o.

9.3 Working with chemicals.

Delivery of chemical substances to the plant and their use shall require obtaining consent of Vesuvius Poland Sp. z o.o. and providing the relevant safety data sheets in Polish. Containers/packages with hazardous substances must be adequately marked, as required by applicable regulations.

9.4 Hot works.

Commencing any work involving welding, cutting, using open flame or producing sparks shall require a written valid "hot works permit".

Welding and works with the use of open flame may require supplying the work area with fire protection equipment to be used in case of fire. All flammable materials must be removed from the hot work area, permanent flammable elements must be covered with metal sheets or fire-proof canvas cover. Special precautions must be taken during welding in order to protect people against possible injury caused by electric arch or sparks.

9.5 Works inside tanks.

Before entering a tank, shaft or any other narrow confined space, a written permit must be obtained.

9.6 Demolition works.

Prior to commencement of any demolition work, e.g. demolishing walls, removing roofs, crushing concrete, or earthworks, the relevant Contractor must obtain a written permit.

9.7 Work at heights.

When commencing work at heights, Contractor's employees must be able to produce medical certificates confirming their fitness to perform such work. When working at heights, safety harness, helmets and other necessary protective equipment must be used. When scaffoldings are used, they must satisfy the requirements of Polish Norms.

Contractor must obtain a written permit.

9.8 Protection of working area.

The whole working area shall be sectioned off by the Contractor by means of red-and-white chains, tapes, or bollards.

Electrical equipment without outer protection or any other equipment or objects producing sparks are prohibited in areas at risk of explosion. Exceptions require a written consent.

It is prohibited to climb or stand on cases/bins, installations/systems, equipment or machinery in the plant. Always use a ladder or scaffolding.

All incidents/accidents and possible hazards must be reported to the HSE Coordinator.

9.9 Tools and equipment.

<u>Contractors shall provide their employees with tools necessary for adequate and safe performance of their tasks. The tools must comply with applicable legal provisions and meet the relevant requirements.</u>

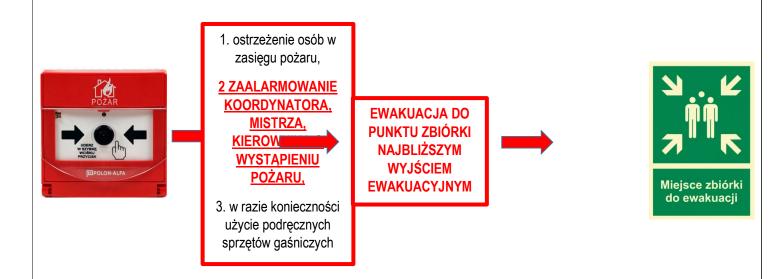
- scaffoldings must comply with all applicable requirements and norms,
- all tools (such as drillers, angle grinders, welding equipment, etc.) must bear explicit company mark.

Vesuvius Poland Sp. z o.o. shall not be liable for any objects and private property of Contractors damaged or lost in the Vesuvius premises.

When the works performed by Contractors involve disconnecting/switching off and locking any equipment by Contractor's employees, the relevant Contractor shall comply with "Log, Tag and Try Procedure" in force in Vesuvius Poland Sp. z o.o..

10. Evacuation.

In case of fire, Contractors must immediately initiate fire alarm and follow the fire instructions (see the chart below).



11. Accidents at work, near misses

11.1 Accidents at work.

Every accident at work must be reported to the HSE Coordinator or OHS Department.

When an accident occurs, the procedures prescribed in the contract and side agreement with the OHS Department of Vesuvius Poland Sp. z o.o. shall be followed.

11.2 Near misses.

Every near miss (not resulting in an injury) must be reported to the HSE Coordinator or OHS Department.

11.3 Procedure to be followed in case of accident. First Aid Kits.

Contractor shall:

- safeguard the accident site and remove the source of hazard if it continues to pose the hazard;
- give first aid to the injured party;
- immediately notify the HSE Coordinator or OHS Department;

Use of First Aid Kits is not limited in any way. However, any such use must be reported to the HSE Coordinator or OHS Department for the First Aid Kit to be replenished afterwards.

Telephone number to the emergency aid point with a paramedic on standby is provided in the information leaflet. Contractors are allowed to use the paramedic's assistance.

Calling an ambulance or any other form of providing first aid must be reported to the HSE Coordinator or OHS Department.

12. Environmental protection.

12.1 Wastes.

Wastes produced in the course of work performance must be duly segregated and stored, unless the contract specifies otherwise; used hydraulic oils will be stored in containers specifically designated by the HSE Coordinator; other non-hazardous wastes shall be stored in proper containers provided by the service provider.

Contractors shall remove the wastes produced during work and hand the same over to entities licensed to collect and/or treat waste, in compliance with applicable legal provisions and the contract.

Contractors must not bring any wastes to the premises of Vesuvius Poland Sp. z o.o. or burn the same there.

12.2 Chemical substances. Leakages.

Contractors shall provide a list specifying the names and quantities of hazardous substances used and relevant safety data sheets.

In the event of any spillage or leakage of chemicals, including oils and fuels, the relevant Contractor shall apply measures specified in the safety data sheet of the hazardous material concerned and promptly notify the HSE services of Vesuvius Poland Sp. z o.o. of any such fact.

Contractors must not store any substances capable of causing ground, water or air pollution and when such substance is used in the course of work/service performance, the details concerning the storage and use shall be agreed upon with the HSE Coordinator.

Washing of vehicles and equipment as well as storage of fuels and any refuelling is strictly prohibited.

It is forbidden to pour any substances to the ground or into inspection chambers!

13. Penalties. Accountability of Contractor's employees breaching OHS principles.

In order to eliminate the risk of incidents and accident, in particular:

- during assembly, repair, and construction works,
- when using internal roads,
- during loading and unloading of external companies,

Contractor's employees shall be held accountable for any failure to comply with or for any breach of safety rules.

Every employee of Vesuvius Poland Sp. z o.o. shall have the right to stop the work performed by a Contractor when he/she sees that the work is performed not in compliance with OHS regulations or requirements resulting from risk assessment and work permit.

Only the HSE Coordinator, the Employer or OHS Department may impose a penalty on Contractor's employee for a breach of the OHS rules.

In the case of undocumented incidents, the penalty imposed by the HSE Coordinator, Employer or OHS Department may have the form of a reprimand.

Types of penalties (including reprimands) and amounts of fines for individual OHS breaches are cumulative. Apart from a reprimand, a breaching employee may be prohibited from access to the premises or fined

Penalties (including reprimands) and fines for individual OHS breaches are cumulative. Apart from a reprimand, a breaching employee may be prohibited from access to the premises or fined.

The relevant Contractor shall be immediately notified of any fine, prohibition of entry (yellow, red or black card) or reprimand imposed on such Contractor or their employee, and shall be provided with a description of the underlying event.

Information concerning the fine/reprimand shall be forwarded to the Supplier, as per appendix 15.2

13.1 Prohibition of entry.

This disciplinary measure results in immediate removal of the employee breaching the OHS rules from Vesuvius Poland Sp. z o.o. and in prohibiting the same to enter Vesuvius Poland Sp. z o.o., as follows:

- first breach of the OHS rules for a period of one month yellow card,
- second breach of the OHS rules for a period of two months yellow card,
- third breach of the OHS rules for a period of three months yellow card,
- more than three breaches permanent prohibition of entry red card.

Guards shall be furnished with the list of persons prohibited to enter the premises. "Prohibition of Entry" penalty may be accompanied with a fine.

13.2 Fines.

Contractors shall ensure safety of their employees, employees of sub-contractors, and of third parties present in the premises of Vesuvius Poland Sp. z o.o. Contractors shall also abide by the OHS rules and regulations, in order to prevent any accident or injury of persons present in the premises of Vesuvius Poland Sp. z o.o. or in nearby area. In particular, Contractors shall follow the OHS Plan and instructions given by the Manager.

In the event of a gross breach of OHS or fire protection rules and regulations, particularly the one which may result in death or injury of employees of the Contractor, employees of Vesuvius Poland Sp. z o.o., visitors, or third parties, the HSE Coordinator, Employer, or OHS Department may impose a fine on the Contractor concerned.

Two categories of fines apply:

Category 1 - PLN 300: imposed when employees of the fined company fail to use PPE, despite prior reprimands.

Example:

- no protective helmet,
- no protective glasses during welding, grinding, cutting,
- no safety harness when required,
- no protective gloves during welding, grinding, cutting,
- no appropriate footwear (with steel toe caps).

Category 2 – PLN 800: imposed in the case of failure to comply with the OHS Plan guidelines, failure to apply collective protection measures, failure to comply with the OHS and fire protection rules and regulations despite prior reprimands, working without a work permit, working at heights without fall prevention equipment, accidents and incidents caused by employees of the fined company.

Example:

- work at heights without adequate safety equipment after prior reprimanding,
- use of scaffolding which is not approved for use, without acceptance certificate, or without scaffolding inspection certificate;
- employees working without adequate training or official qualifications,
- absence of protective fences and rails, where applicable (as approved in OHS Plan),
- absence of protective nets, where applicable (as approved in OHS Plan),

A penalty must not be imposed after the elapse of two weeks of becoming aware of the breach of the OHS and fire protection rules and regulations and after the elapse of three months of occurrence of the breach.

Fines may be imposed concurrently with other penalties.

Execution of a contract or acceptance of an order to which this Manual is appended, shall be deemed equivalent to having become acquainted with the contents and to agreeing to comply with the provisions of the Manual, including with the procedures prescribed herein, and to bear the consequences of any non-compliance.

Information concerning the imposed fine/reprimand shall be forwarded to the supplier, as per appendix 15.2. When a fine is imposed for any breach of OHS rules, the Supplier shall be issued a debit note.

14. Important phone numbers in Vesuvius Poland Sp. z o.o.:

Emergency First Aid Point – 505-279-016 Guard post – Torowa street – 12 277-53-19 Guard post – Tyniecka street – 12 277-53-22 Reception Desk – 12 277-51-55 OHS Department – 12 277-52-64

15. Appendices: 15.1 OHS Plan.

VESUVIUS	Control of Contractors				
Dept: Operations Owner: VPHSE and Quality A. Laugier-Wert Created by: P Operations P Bikard Creation date: 01/07/2013	Version number: 3.0 Approved by: President Operations P Bikard Reviewed by: A. Laugier-Werth Revision date: 22/10/2018	Effective from: 01/01/2019 Issue date: 01/10/2014			

APPENDIX 3: Example of Health and Safety Plan

HSE PLAN						
This HSE Plan is critical to the health and safety strictly adhered to. Any deviation must first be a						
1. Name and address						
Vesuvius site of project	Contractor					
2. HSE Plan produced by / date of issue						
Name:	Date:					
Signature:						
3. Description of work						
4. Location of work / working environment and	restrictions					
Site working hours:						
Project working hours:						
Work area:						
Restrictions:						

VESUVIUS	Control of Contractors	
Dept: Operations Owner: VPH5E and Quality A. Laugier-We Created by: P Operations P Bikard Creation date: 01/07/2013	Version number: 3.0 rth Approved by: President Operations P Bikard Reviewed by: A. Laugier-Werth Revision date: 22/10/2018	Effective from: 01/01/2019 Issue date: 01/10/2014
5. Access		
Entrance and Parking instructions	51	
Access to work area:		
Work area signage:		
6. Inductions		
7. Emergency procedures		
8. Materials handling and stor		
How will materials be brought to	the work place:	
Where will materials be stored:		
How will materials be off loaded:		

Dept: Operations Owner: VPHSE and Quality A. Laugier-Werth Created by: P Operations P Bikard Creation date: 01/07/2013	Version number: 3.0 Approved by: President Reviewed by: A. Laugie Revision date: 22/10/20	ar-Werth	Effective from: 01/01/2019 Issue date: 01/10/2014
pecific instructions regarding the ha			
). Supervision, Controls and mon	itoring		
Contractor: - manager in charge of the proj	ject:	Name	Phone number
- on-site manager:			
/esuvius - Project Leader			
- Manager of the area			
- Site HSE person			
10. Permits to work			
requency of Permits to Work:	every day	every shif	t
Specific Permits to Work required: - Confined space			
- Work at heights			
- Electrical work			
 High voltage electrical work 			
 Hot work Others (please specify) 			

VESUVIUS

Control of Contractors

Dept: Operations Owner: VPHSE and Quality A. Laugier-Werth Created by: P Operations P Bikard Creation date: 01/07/2013 Version number: 3.0 Approved by: President Operations P Bikard Reviewed by: A. Laugier-Werth Revision date: 22/10/2018

Effective from: 01/01/2019 Issue date: 01/10/2014

11. Permits, Qualifications, and Training

Required certifications and names of holders (provide copies):

Names and qualifications of employees participating in the project:

Training requirements for the project:

Subcontractors intervening in the project:

Other training information:

12. Safety of third parties

Precautions to minimize potential risk to Vesuvius employees, visitors and contractor employees:

13. Fire, emergency and first aid arrangements

Fire prevention precautions:

Fire-fighting equipment:

Emergency response team leader:

Evacuation procedure:

First aid arrangements:

VESUVIUS

Control of Contractors

Dept: Operations Owner: VPHSE and Quality A. Laugier-Werth Created by: P Operations P Bikard Creation date: 01/07/2013 Version number: 3.0 Approved by: President Operations P Bikard Reviewed by: A. Laugier-Werth Revision date: 22/10/2018

Effective from: 01/01/2019 Issue date: 01/10/2014

Arrangements made for emergency training:

14. Environmental controls

15. PPE

PPE to be worn by all employees and sub-contractors participating in the project:

PPE to be worn by all visitors:

Tasks requiring specific PPE:

NB: All accidents, incidents and dangerous occurrences will be reported to Vesuvius immediately and recorded in the accident book.

16. high-risk activities

Non-standard activities requiring specific risk assessments (to be attached to the HSE Plan):

- Work for which Lock Tag and Try must be performed
- · Work involving a risk of interference with moving site or rail vehicles
- Lone working
- Work at height
- Lifting operations
- Hot work
- Work in explosive atmosphere
- Work exposing to electrical risks
- Work in confined space
- Erection, modification, and dismounting of scaffolds
- Excavation work
- Work with exposure to radiation (ionizing or non-ionizing)

		ontrol of Contractors	
Dept: Operations Owner: VPH5E and Quali Created by: P Operations Creation date: 01/07/2013	ty A. Laugier-Werth P Bikard	Version number: 3.0 Approved by: President Operations P Bikard Reviewed by: A. Laugier-Werth Revision date: 22/10/2018	Effective from: 01/01/2019 Issue date: 01/10/2014
Aquatic work			
Installing, servicir	ng, and operatin	ig machines	
ther non-standard	l activities req	juiring risk assessments:	
	of the project (m	ust be undertaken in correct sequence	2):
1.			
2. 3.			
3. 4.			
5.			
6.			
7.			
8.			
8. Description of v	vork activities	;	
9. Preparer of HSI	E Plan		
lame:	Title:	Signature:	Date:
		1076	
0. Vesuvius Proje	ct Leader		
lame:	Title:	Signature:	Date:

15.2 Risk Assessment Form.

THIS PAGE IS DESIGNED TO FILL UP FOR EMPLOYEES VR AND CONTYRACTORS APPENDIX 1- HAZARD REVIEW- RISK ASSESSMENT ON VESUVIUS POLAND SITE

IS THERE ANY RISK HAZARD RELATED TO:	YES	NO	CONTROLS:			
Poor access / exit						
Fall from height (person)	5	8				
Fall form height (objects)						
Openings						
Lifting operation nearby		0				
Works below ground level (channels, wells,						
excavations)		s				
Hoses or cables trailing						
Possibility of slips/trips/falls	<u> </u>	· · · · ·				
Using incorrect tools / equipment	1	8				
Live plant/ equipment nearby			5			
Hot surfaces / media						
Manual handling activities						
Splashes / dust / vapours		8				
Poor visibility / lighting						
Housekeeping		10				
Poor storage of materials	2	2				
Vehicles: cars, forklift trucks, pedestrian						
collision	c	35 - 3	6			
Stored energy		-	2			
Electrical equipment / cables			- 			
Weather conditions						
Confined space / gas	<u> </u>	1				
High level of noise/ vibration						
Environmental release/ spillage of substance						
Harmful effect of hazardous substance Is there MSDS of this substance?						
Other hazards	· · · · ·	· · · ·				
		Q				
			5			
Readable signature of filling person			•			
Data						
		Che	ck list of safety issues			
Please answer for all questions truthfully, if you ha				YAR.	No*	Not applica
*One answer "NO" causes that the job cannot be a			18 81 1995 1997 1997 1997 1997 1997 1997 199		6	ble,
1. Have a formal risk assessment been com	pleted?					
2. Will the working area be fenced and mark	ed?					
3. Do workers have the correct PPE required	d to wor	rk safe	ly?			
4. Have any other work activities which could this area to ensure that there is no coactivity			e safety of this permit been suspended as required in			
	0.000		al workers, contact with vehicles or other dangers?			
	10111111	1000	icals,) been identified and either removed or			
7. Are appropriate lifting devices available to	prever	nt man	ual lifting of loads over 23 kg?			
8. Are any wastes generated by the task sui	itably id	lentifie	d, controlled to be correctly disposed off?			
9. Are any significant environmental impact r	risks fro	m the	task identified and controlled? e.g. spillage		_	
10. Are other safety measures required?						

·		
		ED TO FILL UP FOR EMPLOYEES VR AND CONTYRACTORS
		RD REVIEW- RISK ASSESSMENT ON VESUVIUS POLAND SITE ERAL PERMIT TO WORK NO
PPE REQU	IRED (TICK RELEVANT BOXES)	ENAL FEMALI TO WORK NU
		Hand protection D Overalls D Safety shoes D
	tion C Face shield C Helmet C OTHER PERSONAL PROTE	Reflective clothing Dust masks D
	UTHER FERSONAL FROTE	
PRE-TAS	K TALK GIVEN BY SUPERVISO	DR?YES IN NO I
Superviso	or's signature (CONTRACTOR) :	
DO YOU	KNOW THE EMERGENCY PRO	DCEDURES AND LOCATION OF FIRST AID POINT / POINTS?YES 0 NO
DETAILS	CONTACT IN EMERGENCY AC	CCIDENTS
SHONE NO.	TO FIRST AID POINT in Stawina site	- 565-370-615 OR interest 970
-none no		
List of oth	er items to be inspected (eg,lado	ders, power tools, slings, etc.)
		1104 1862 CM3 *124034535565 (71*155655) (76
Additiona	notes	
COMP	WORKING TEAM	
iu iu	HORANO TEAM	Signature

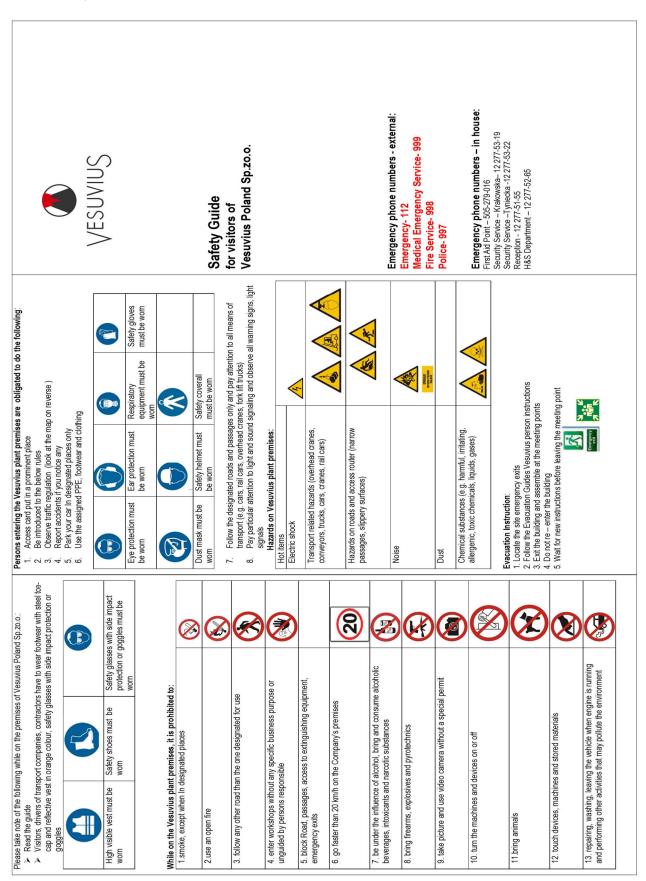
15.3Work Permit -	- General,	Hot Work,	Work at	Heights.
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		V.	-fill up 🗸	SHARE	mployee	6	C – fill	up captratca	s employee		
5.02-00-08/03 V -fill up Veguoia ermit to work - General for contractors					Permit			Dab	e iseued: V		
					No	N		-			
Job location: V					No						
					reaso of considerer, v						
Department -issuer	of permit: V				Work to	o be carried or	ut / Job dətai	la: V			
Start date: V Name and surname, phone no of contact person from Vesuvius: V Have contractor's employees,been trained? V						date: V					
						and surname, ctors site: V	phone no, of	person mar	naging emplo	yees from	
						ll works been	written in reg	jister of worl	ka? V		
Yes/No					Yes/No						
Required additional Electrical Work at biggt permit: V H5.02-00-01 H5.02-04-06			6		twork		utices.		ive what kind)/		
Vark 🗸	H5.02-00-01	85.	82-89-89		H5.0	2-00-07		ace 2-00-01		Notes	
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		Yes	No	Not applica	104.00	Notes/ Person 1	who switch off				
See datastas			12 2	applica							_
Sas detection Fire alarm (smoke	(astaction)	28	0 0	-							
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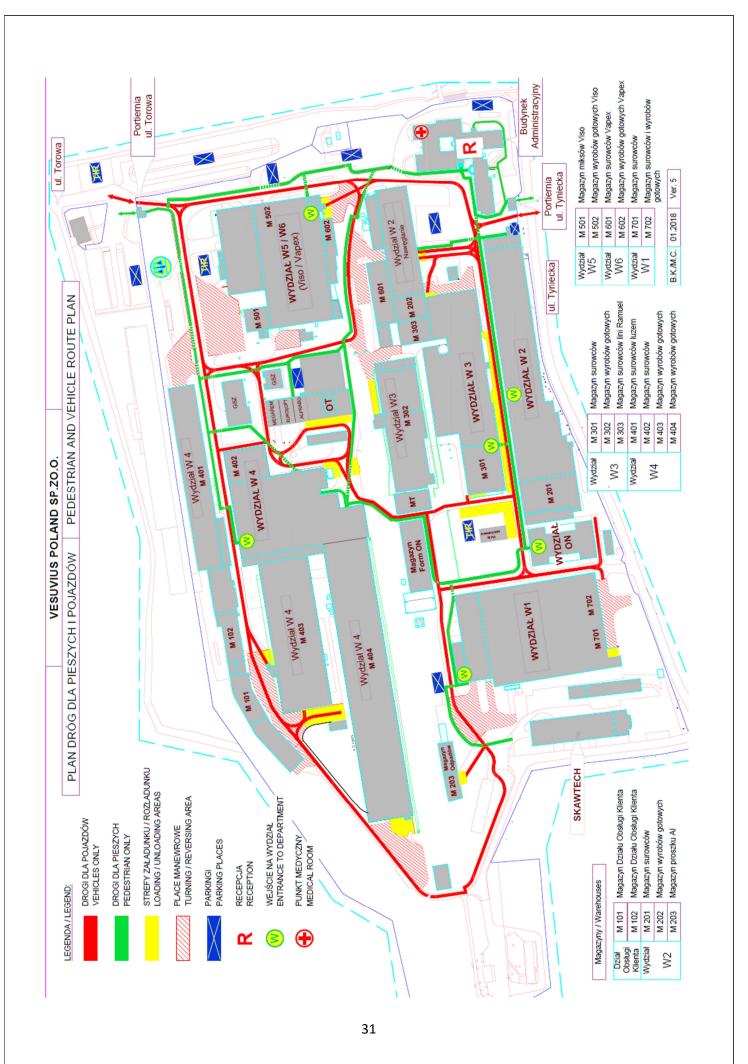
	HOT WORKS		C	(nomo*; (normit's issuer)			0-07/ 0	2
			Company	/ name*: (permit's issuer)	ſ	lo perm	lit	
					No	/Y	'ear	
Date of the permit	Name of the person	Type of work (cutting, welding, etc.)	Peri	mit for			
Date of the permit	issuing the permit							
			Contractor					
				Name of the work inspector				
		The peri	mit is valid until:					
Date of	Work completion date:			Place	of work			
commencement of work:		Data						
		Hour.		Donartmont / Pla	co / Building / El	oor		
	LIST OF REQUIRE	D PRECAUTIO	NS (requirements with	Department / Pla nin 11 meters from the workplace)	ce / building / Fi	001		
								Γ
PLEASE ANSWER ALI that the work cannot b		of any doubt	S, CONTACT THE MA	NAGER FOR HELP. One answer "N	IO" means	Yes	No*	
	ment been completed?							1
2 - Are the people involv	ved in the work qualified to perforn	n fire-hazardous	work? e.g. welders					
3- Is the fire behavior p	rocedure explained?							
4 - Is the area properly i	insulated so that fire-hazardous we	ork does not pos	e a threat to bystander	s?				
5 - Were all containers v	with flammable liquids, combustible	e materials remo	oved, unloaded or secu	red?				Γ
6- Have the gas cylinder	rs been removed?							T
	een removed, cleaned or protecte	d?						1
	er and a fire blanket within 5 meter							1
-	partitions, ducts, ceilings and othe		uately protected with fi	re blankets etc.?				┢
	ed the risk to the insulation materia							1
	pipes and equipment been insula							+
				t water must not be used to extinguish	metal			
	ation provided to remove fumes?							+
	is work equipment to be used in go	ood condition an	d suitable for the purpo	se?				+
	sion provided when fire-hazardous							-
	ning fire-hazardous work equipped							+
	forming fire-hazardous work equipped							+
	ncy plan and is there a possible ev			uning:				+
-	est required? If so, please enter th			back of the normit				+
			PROVAL OF THE PER					
								wor
checked and that the p ndicated in the Precau avoid fire. I issue a peri	e-mentioned place has been recautionary measures tions List have been taken to mit to perform the above-		and understood the ter	ms of this permit and I undertake to ribed in this permit during the work	Time of com			
checked and that the p ndicated in the Precau avoid fire. I issue a peri	recautionary measures tions List have been taken to mit to perform the above-		and understood the ter			pletion	of works	3
hecked and that the p ndicated in the Precau woid fire. I issue a per nentioned work:	recautionary measures tions List have been taken to mit to perform the above- uthority:	comply with	and understood the ter the requirements desc gnature of the employ	ribed in this permit during the work	Time of com	pletion	of works	5
checked and that the p ndicated in the Precau woid fire. I issue a peri nentioned work:	recautionary measures tions List have been taken to mit to perform the above- uthority:	comply with	and understood the ter the requirements desc gnature of the employ AUTHORIZATION A	ribed in this permit during the work	Time of com	pletion	of works	5
checked and that the p ndicated in the Precau avoid fire. I issue a peri mentioned work: Signature of the issuing an Termination of fire Fhe work area and all a	recautionary measures tions List have been taken to mit to perform the above- uthority:	comply with Si ASE OF THE The v completed an	and understood the ter the requirements desc gnature of the employ AUTHORIZATION A Controller's vork area was control	ribed in this permit during the work ree performing the work ND TERMINATION certification led for 4 hours. after the work is	Time of com	pletion	of works	5

PERMIT FOR WORK AT HEIGHT	NO / YEAR		HS.)2-0()-06/0 2
Name and surname of the person ordering the work: Position: Division:		Name and surname of the person coordinating the work: Position: Section:			
Place of work:		Scope of work performed:			
Estimated completion date:		Work commencement date:			
Name and surname of the person supervising the work:	Company name	Signature:			
People carrying out the work: (you can atta	ch a list)				
	LIST OF REQUIRED PRECAUTION	S			
PLEASE ANSWER ALL QUESTIONS TRUTHLY, IN CASE OF ANY DOUBTS, CONTACT THE MANAGER FOR HELP. One answer "NO" means that the work cannot be started.		yes	No*	N/A	
1.Has a risk assessment been completed?					
2. Are the weather conditions acceptable? (no	wind, rain, ice, snow, snowstorm - in case of outdo	or work)			
3. Do employees have valid medical examination	ons for work at height, are they trained to work at h	eight?			
4. Have the workers been equipped with helme	ts for working at height?				
5. Has the harness / harness been checked be	fore use?				
6. Has the technical condition of the ladders be	en checked?				
 7. Has the scaffolding been checked before us 8. Are the ducts, openings and skylights on the 					
9. Will workers working on the roof equipped w adequate strength?	ith harnesses and a rope of sufficient length be allo	wed to attach to anchor points of			
10. Are the employees operating the lifting plat	forms and mobile platforms qualified to operate the	above-mentioned devices?			
	nentioned devices been checked? e.g. receipt of T	echnical Governmental Authority			
12. Is there a rescue plan where needed, with t e.g. the use of nets and airbags	he equipment and trained personnel available?				
13. Are other security measures required? Enter	er what:				
	APPROVAL OF THE PERMIT				
		Signature of the person authorize authorization / date	thorized to issue the		
I have read and understood the terms of this per requirements described in this permit during the		Signature of the person granting	the per	mit	
	RELEASE OF THE AUTHORIZATION AND TERM				
I confirm that the work has been completed, all and the work area has been cleaned up	covers and safety devices have been installed,	Podpis Wykonującego pracę:			
I confirm that the work has been completed and	that the site has been left in a safe condition.	Podpis Wydającego pozwoleni	e:		
Attachments (specify): e.g. copy of the scaffoldin		•			
Additional information:					

The contractor receives the original of the permit, the copy remains with the ordering party. The permit number is the consecutive number of the permit issued in the year by an authorized person. The copies contained in the journal constitute a register of issued permits.



15.4Safety Manual of Vesuvius Poland Sp. z o.o.



15.5 One Day Work Permit.

Daily Permit to Work. Number of PTW connected		REFERENCE number Date issued			
				PRECAUTIONS CHECKLIST	
Please answer for all questions truthfully, if you have any doubts please ask manager for help.	Yes	No			
1. Is the task exactly the same? answer "NO" causes that the new PTW and new RA must be prepared					
2. Did you go check with your eyes on site that the conditions, tasks, risks, and precautions are properly					
described and respected answer "NO" causes that the new PTW and new RA must be prepared					
3. Did you review the Risk Assessment / Prepared RA include whole risk and precaution? "NO" causes that the new PTW and new RA must be prepared					
4. Are the conditions in which the task is carried out exactly the same? (lack of new additional tasks, lack of					
changes in work environment, lack of changes of work conditions, lack of new participants) answer "NO" causes that the new RA must be prepared					
5. Did you check that all participants know the risks and precautions, and have signed the Risk Assessment					
form answer "NO" causes that the new PTW and new RA must be prepared					
Permit issuer					
Signature					
Additional comments (precautions)					
Additional comments (precautions)					
Additional comments (precautions)					