


<b>PUR</b>	<b>PURCHASING DEPT</b>	ALL	 <b>VESUVIUS</b>
<b>PARTICULAR PURCHASE CONDITIONS</b>			
Mechanical	<b>VESUVIUS GROUP s.a.</b>	<b>PUR 28-01</b>	

## 1. Technical specifications

### 1.1. Drawings

The parts must be manufactured according to the instruction mentioned on our drawings. The versions of the drawing are referred to on the purchase order. It is the responsibility of the supplier to verify that he is in possession of the "updated" documents corresponding to the purchase order before starting the manufacturing. In case of error in the version, the modification or the replacement of the parts shall be supported by the supplier. For the assemblies, the « parts list » indicates the version of the parts.

### 1.2. Derogations

A technical derogation can be proposed but its acceptance must be confirmed in writing by the purchaser. The derogation documents shall be joined with the parts.

### 1.3. Cast parts

The manufacture of these parts must follow the specification "sand foundry" mentioned in Vesuvius instructions PUR/141.

### 1.4. Machined parts

The machined parts will be supplied trimmed, free of rust, of oiled chips and/or packed in oiled paper and placed in the appropriate packaging. The protection oil will be Houghton Rust VETO 377 or 4214 or equivalent.

## 2. Quality Control

### 2.1. Material

The material certificate shall always be joined to the parts at the rate of one certificate by order batch. Vesuvius reserves its right to perform a material control at the reception of the parts. In case of material non conformity, the replacement of the parts shall be supported by the seller.

### 2.2. Thermal treatment


When a thermal treatment is requested, a certificate shall be joined for each order batch.

### 2.3. Dimensions inspection

A dimensions inspection sheet must be provided for 10% of the parts (unless stated otherwise in the purchase order). The controlled parts shall identifiable so that the inspection sheet can be validated.

### 2.4. Cosmetic

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A particular consideration shall be given to the visual aspects of the parts (roughness, oxidation, rust, ...). A particularly neglected aspect could give rise to the reject of the part.

### 3. Traceability rules

#### 3.1. **The packaging**

Each packing unit shall contain only one kind of parts and shall be provided with a label mentioning:

- Order No.
- VESUVIUS code No.
- Number of parts in the packing unit

#### 3.2. **The marking**

The marking of each part shall be carried out according to Vesuvius Instructions PUR34.

#### 3.3. **The documents**

The order confirmations, delivery notes, dispatch notes and invoices shall mention the following indications:

- Order No.
- VESUVIUS code No.
- Vesuvius description of each delivered parts
- Delivered quantity as well as, whenever possible, the net and gross weight
- The control sheets and other requested documents shall be enclosed with the delivery note unless stated otherwise in the purchase order.

### 4. Sanction in case of non conformity

- 4.1. Rejects of parts for obvious reasons such as drawing version, material to be used, ... shall result into a penalty of **2%** for administrative cost to handle the non-conformity.
- 4.2. Each non-conformity is recorded and gives rise to a negative imputation during the yearly assessment of the seller. Too much non conformities shall result in the temporary or final suspension of the collaboration.

The Vendor

For VESUVIUS ,

CY : \_\_\_\_\_

CY : \_\_\_\_\_

Name : \_\_\_\_\_

Name : \_\_\_\_\_

Title : \_\_\_\_\_

Title : \_\_\_\_\_

Signature :

Signature :

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